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# HAY LIGHTING

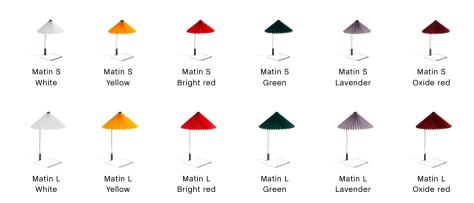
HAY has produced a substantial lighting collection that emphasises sustainability and innovation, while bringing work by some of the world's best contemporary designers to a wide audience at a democratic price point. To that end, we exclusively use LED light sources, creating longer lasting and more energy-efficient lights. In keeping with our overall ethos, it is most often a small detail or a challenge to the norm that sets our lights apart from the crowd: working with designers both established and emerging, we always strive to match affordability with functionality and an original aesthetic vision.

HAY Lighting prioritises versatility, aiming to satisfy the needs of a range of environments, from the domestic to the professional and the public, often serving multiple functions.

#### Pao



#### Matin







PC Linear

Cream white

PC Table S

Aluminium

PC Table L

Soft black

PC Table L

Aluminium



#### **Bonbon Shade**



Bonbon Shade 320 Yellow melange



Bonbon Shade 320 Grey melange



Bonbon Shade 380 Ice cream



Bonbon Shade 380 City



Bonbon Shade 500 Earth tones

#### Nelson Bubble



Nelson Ball Bubble Pendant S



Nelson Ball Bubble Pendant M



Nelson Ball Bubble Pendant L



Nelson Cigar Bubble Pendant S



Nelson Cigar Bubble Pendant M



Nelson Cigar Bubble Pendant L



Nelson Saucer Bubble Pendant S



Nelson Saucer Bubble Pendant M



Nelson Saucer Bubble Pendant L



Nelson Pear Bubble Pendant S



Nelson Pear Bubble Pendant M



Nelson Ball Crisscross Bubble Pendant S



Nelson Ball Crisscross Bubble Pendant M



Nelson Cigar Crisscross Bubble Pendant S



Nelson Cigar Crisscross Bubble Pendant M



Nelson Saucer Crisscross Bubble Pendant S



Nelson Saucer Crisscross Bubble Pendant M



Nelson Pear Crisscross Bubble Pendant S



Nelson Pear Crisscross Bubble Pendant M



Nelson Apple Bubble Pendant M



Nelson Lantern Bubble Pendant S



Nelson Propeller Bubble Pendant M



Nelson Ball Wall Sconce Cabled S



Nelson Cigar Wall Sconce Cabled S



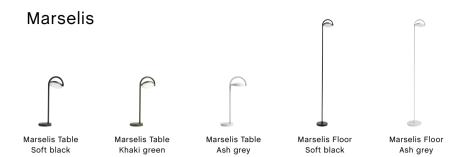
Nelson Pear Wall Sconce Cabled S

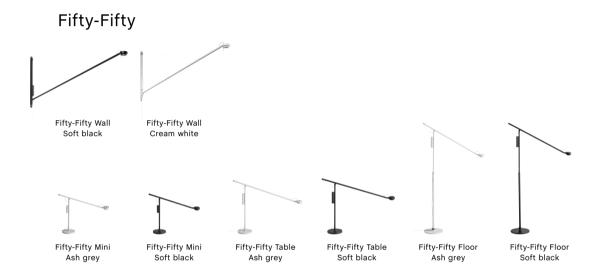


Nelson Saucer Wall Sconce Cabled S

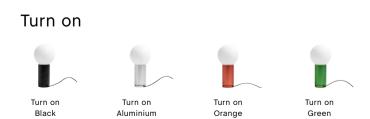


all Nelson Triple S Bubble Lamp Fixture S









#### Noc



Noc Clamp Dark grey



Noc Clamp Off White



Noc Wall Dark grey



Noc Wall Off White



Noc Wall Button Dark grey



Noc Wall Button Off White

### Cloche



Cloche Black / Black



Cloche Black / Polished brass



Cloche Mocca anodised



Mint green anodised

# 30 Degrees



30 Degrees S Natural oak veneer Black cord set



30 Degrees M Natural oak veneer Black cord set



30 Degrees L Natural oak veneer Black cord set



30 Degrees XL Natural oak veneer Black cord set

### Sinker



Sinker Pendant S Signal black



Sinker Pendant S Dusty grey



Sinker Pendant S White



Sinker Pendant S Red



Sinker Pendant L Signal black



Sinker Pendant L Dusty grey



Sinker Pendant L White



Sinker Pendant L Red

### Cord sets



Cord set for pendants



Cord set for table lamps





Pao draws on Fukasawa's aesthetic of beautiful simplicity; creating an everyday object that draws on design values existing in the natural world.

# **PAO**

### Design by Naoto Fukasawa

The Pao collection of lamps is an exciting new collaboration with established Japanese designer Naoto Fukasawa. The Pao lamps draw on Fukasawa's "super normal" aesthetic of beautiful simplicity, everyday objects that draw on design values existing in the natural world. The inspiration for the form of these lamps came from a trip to Mongolia, where traditional nomadic tents, referred to locally as a 'Yurt' or in Japanese 'Pao', illuminated the landscape at night. Fukasawa was drawn to the glowing shape, which suggested comfort and warmth and the safety of "home," and represented a universal symbol he felt every person would find familiar in an intuitive way.

Japanese designer Naoto Fukasawa established NAOTO FUKASAWA DESIGN in 2003. His designs are known for their ability to access and communicate the true essence of an object. Currently, he designs for a wide range of leading brands worldwide, as well as consulting and designing for local Japanese companies; He also sits on the design advisory board of Muji, and is the art director of Maruni. His designs span a wide variety of fields, from precision electronic equipment to furniture and interior spaces.





Named after the soft, glowing shape of traditional Mongolian Pao tents illuminated at night-time.







The table lamp is made in opal glass, while the pendants are available in opal glass or steel with a high-gloss finish in different sizes and colours.



Pao Steel Pendant 470



17 Pao Steel Pendant 470



Pao Steel Pendant 230







Sempé was inspired by ribbon shops in Paris to create a vast array of appealing colours for the shade.

# MATIN TABLE LAMP

Design by Inga Sempé

With its romantic shade and clean, contemporary base, The Matin table lamp offers a sleek yet poetic design. Its construction combines visual delicacy with physical robustness, making it as versatile as it is unique. It consists of a steel-wire bent frame finished in polished brass with matte-black hardware, and is paired with a pleated cotton shade in a variety of vibrant colours. The light source is an integrated LED, offering a diffused downlight which is accompanied by a digital in-line dimmer control to adjust the output of light if required.

French designer Inga Sempé is known for a lightness of touch, for a strong personality and for a particularly tactile nature. The idea of everyday use is at the centre of her approach, and she often seeks out materials with special properties to answer the need of a daily function. With the Matin Table Lamp, she created an easy-to-use, elegant table light that fits in to any environment while adding a classic touch. For HAY, Sempé has created Pinorama, Ruban, and Matin.















Matin L 26



27 Matin S



Matin S 28







31 Matin S & L





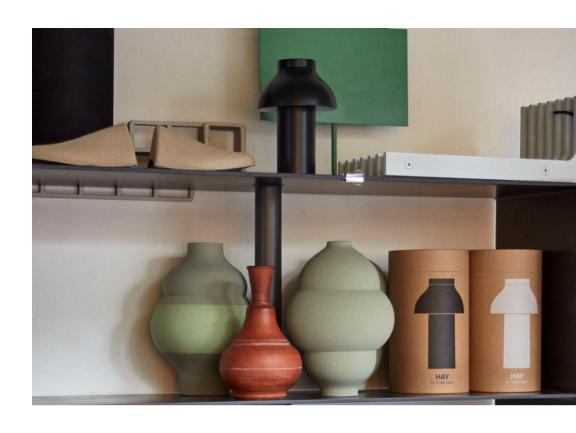
Pierre Charpin's PC Linear is the latest member to join the family of PC lamps. The new design shares the same simple and elegant profile that is present in the rest of the family.

# PC COLLECTION

Design by Pierre Charpin

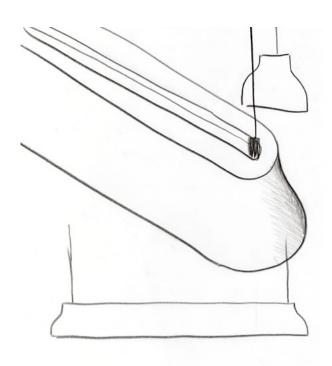
Pierre Charpin's PC lamp series is a family of refined and precisely engineered multifunctional lamps, featuring a variety of designs and functions. The collection includes variants with single- and double arms; free-standing, desk, clamp, suspended, and wall-mounted lights; as well as an outdoor series. Common to all designs is the designer's intention to keep the object as visually simple as possible, making sure technical components are kept out of view.

Paris-based designer Pierre Charpin's approach is strongly influenced by his artistic background, notably his research into form and colour. Known for both limited-edition and industrial products, he ensures that every item he makes is simple, clean, and functional, so it suits public, professional, and private environments.





The PC Portable provides up to 10 hours of light, and is perfect for outdoor as well as indoor use.





All of the lights in the iconic PC Lamp series share the line's signature tulip-shaped shade, and easily integrate into any environment.







PC Linear 38









PC Pendant M 42



PC Pendant S



PC Pendant S 44



45 PC Pendant L



PC Table L 46



47 PC Table S

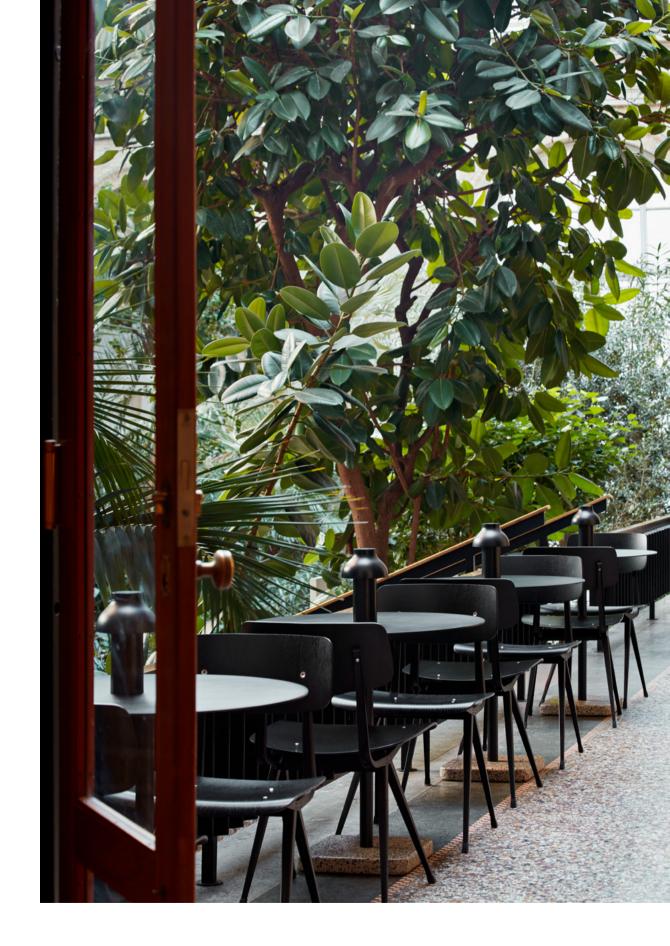


PC Portable 48

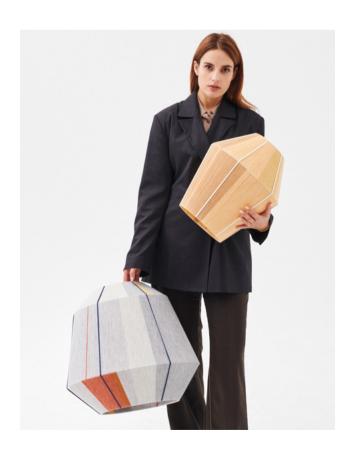




PC Portable 50







Inspired by her drawings, Ana Kraš' Bonbon Shades are produced using an original technique to create textured, one-of-a-kind pieces.

## **BONBON SHADE**

Design by Ana Kraš

Inspired by her drawings, Ana Kraš' woven Bonbon Shades are produced using an original technique to create textured, one-of-a-kind pieces. Every shade is hand woven with nylon-wool yarn around a powder-coated steel frame, resulting in individual lampshades that vary slightly in their appearance and surface aesthetic. Bonbon is available either as a table/floor lamp or as a pendant, depending on the chosen cord set, but it stands on its own as a powerful decorative object even when the bulb is not switched on.

Born in Belgrade, Serbia, in 1984, Ana Kraš studied furniture design and interior architecture at the University of Applied Arts in Belgrade. Bonbon is the newest edition of a handwoven lamp she has been creating for years, initially as one-of-a-kind pieces that featured in numerous art shows and publications. Taking off from her own drawings, Ana perceived the lines as threads that could fill the blank area around a metal frame, using an original weaving technique to create a textured lampshade. By wrapping variously coloured cotton-wool yarn around these powder-coated steel frames, she create individual lampshades that vary slightly in their appearance and texture.











Bonbon Shade 380 56



57 Bonbon Shade 380



Bonbon Shade 320 58



59 Bonbon Shade 320



Bonbon Shade 320 60





Bonbon Shade 320 62



Bonbon Shade 500



Bonbon Shade 500 64





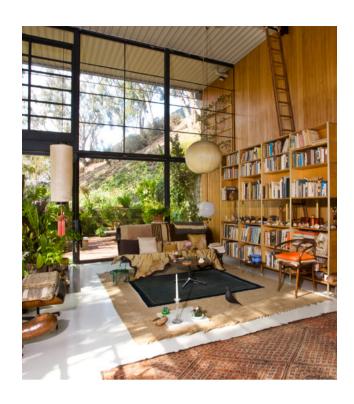


## **NELSON BUBBLE**

For Herman Miller, available from HAY Design by George Nelson

Designed by pioneering American designer George Nelson in 1947, the Bubble Lamp represents an iconic moment in the history of design. Produced using a technique that was extremely innovative at the time, these elegant, floating orbs are lightweight and versatile. They are available from HAY in both pendant and wall-lamp styles and an assortment of sizes and shapes, enabling our customers to enjoy the soft glow of Nelson's revolutionary design in their own homes.

George Nelson was one of the most influential figures in the crucial early period of modern design. Trained at Yale as an architect and a fine artist, he believed that a designer's job was to better the world, using the perfection of nature's creations as his guide. Nelson's creation of the Bubble Lamp was inspired by a set of silk-covered Swedish pendant lamps he wanted for his office, but found to be too expensive. Employing the resourcefulness that characterized his working process, he decided to use a self-webbing plastic spray developed by the U.S. military, and applied it over a lightweight, rounded-steel frame to produce these soft, glowing fixtures.



Designed by pioneering American designer George Nelson in 1947, the Bubble Lamp signaled a revolution in the Modernist lighting industry.



























kaschkasch designs are characterised by a fine balance of functionality and aesthetics, resulting in innovative modular designs with a timeless quality.

## **MARSELIS**

Design by kaschkasch

Inspired by the bent tubing around local Danish street signs, design duo kaschkasch has created a family of table and floor lamps sharing the same arched silhouette. The light source comes from a tilting circular disc, which can be adjusted to create both an indirect ambient and a direct tasklight beam. The lamp body is crafted from powdercoated, die-cast aluminium and steel, and the light source is an opalescent, injection-moulded polycarbonate lens that conceals a flat panel of light. Both lamp designs are available in different colours and are suitable for a variety of private and corporate settings.

Design duo kaschkasch prioritises function while paying careful attention to aesthetic. The Marselis lamp has a clean, simple expression and form while featuring an especially mobile head, so it can create direct or indirect light. It is perfect for placement on a desk, ledge, bedside table, or sideboard.





kaschkasch was inspired by the bent tubing around street signs in their creation of the Marselis lamp.







Marselis Floor 82







### FIFTY-FIFTY

Design by Sam Weller

Designed by Sam Weller and named Fifty-Fifty after a counterweight system that creates equilibrium between its two parts, this lamp makes clear references to physics and engineering. Configurable aluminium components minimise the overall complexity of the design and manufacturing process, transforming its joints and mechanisms into distinctive design features that are consistent throughout the entire series. The single cantilever arm is easy to tilt and pivot with one hand, featuring a touch-sensitive dimmer switch. The collection comprises table and floor lamps with weighted bases in large and small sizes.

Copenhagen-based designer Sam Weller was born in Bath (UK) in 1985. With a background in Industrial Design and Engineering, he went on to study at the Royal College of Art in London, graduating in 2012 with a Master of Arts in Design Products. He later joined a small London-based workshop space to begin cultivating his own ideas and developments, and has lived and worked around the world in the UK, US and Asia. Sam's design work aims to be timeless and honest, focusing on a pared-back aesthetic that reflects a product's material selection and function.





87 Fifty-Fifty Wall



Fifty-Fifty Floor





Fifty-Fifty Mini 90







Rope Trick is a versatile contemporary floor lamp that can be adjusted to suit a user's needs.

## **ROPE TRICK**

Design by Stefan Diez

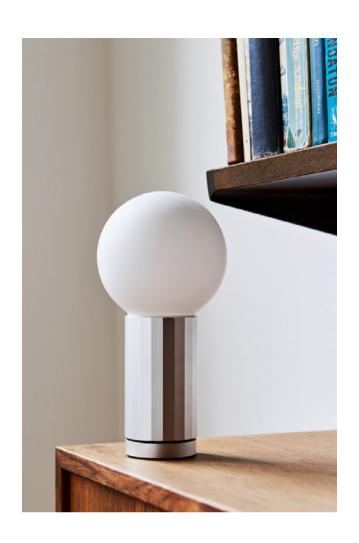
With its high-quality and progressive design, Rope Trick has been selected for inclusion in MoMA's permanent collection of design objects. Its innovative construction integrates LED technology within a dynamic new tailored form, and is made from a range of modern materials, including an internal plastic skeleton and woven PET for the light's arm, molded ABS for the base, and a specially designed aluminium LED module for dissipating heat. The acrylic shade can slide along the neck of the light in a flexible way. This allows diffused light to be directed to different places in a room, producing a range of effects from a lowlevel ambient light to full brightness. The dimmer with memory adds to the sense that this design is at the vanguard of lighting technology.

Stefan Diez is a Munich-based, German industrial designer who founded his studio in 2003. The son of a cabinetmaker, where he received his earliest training, his approach to design is always firmly rooted in the workshop, where he gets to indulge his passion for material experimentation. Diez takes a future-facing approach to design, striving to create durable, quality products for generations to come. For HAY, he has also designed the New Order Shelving System and the New Order Table.



Rope Trick 94







With its elegant, blown-glass shade, Turn On sits beautifully on a desk, bedside table, or shelf.

# **TURN ON**

Design by Joel Hoff

This beautifully unified piece of design, produced in aluminium and opal glass, is made at human scale, effortlessly simple and pleasing to touch. The base is a faceted cylinder that works as both the light switch and the stem, which holds the spherical glass diffuser in place. Turning the base in a clockwise direction clicks the LED light on, with further rotation increasing the lumen output. Integrating movement into the design allows the user to intuitively brighten or dim the light. The base comes in four anodised finishes: black, aluminium, orange, and green.

Joel Hoff graduated from the Royal College of Art in London in 2014 with a Master in Design Products. His aim is to design objects for mass-production that do not fuel mass-consumption: to inspire people to own fewer things of greater quality, which remain in use for longer. Through an understanding of manufacturing processes and their many different advantages and limitations, he wishes to foster longevity in terms of both materials and form.



Turn On 98





Turn On 100







With its clean, simple aesthetic that will stand the test of time, Noc is a perfect addition to any reading nook or bedroom.

### NOC

#### Design by SmithMatthias

The Noc Lamp series is a family of adaptable lights made from die-cast aluminium with a faceted shade and a smooth, powder-coated finish. It is available in three models: a universal clamp light called the Noc Clamp, for use on tabletops, shelves, and headboards; the Noc Wall, featuring a cable and inline-rocker switch; and the Noc Wall Button, which conceals the cable inside the wall and features a touch-switch located on the base. This versatile series is designed for everyday use in both domestic and commercial settings.

London-based designers Jack Smith and Gemma Matthias take a responsible approach to their design work, which means that they design for the "long term." Having worked for several architects and design practices, their shared knowledge of manufacturing and their passion for enduring products has lead them to a utilitarian approach to contemporary design: they strive to create products that people can connect to, and that will be a pleasure to experience and use.



Noc Wall 104



Noc Clamp





Fjetland's work marries functional Scandinavian design with organic shapes and materials.

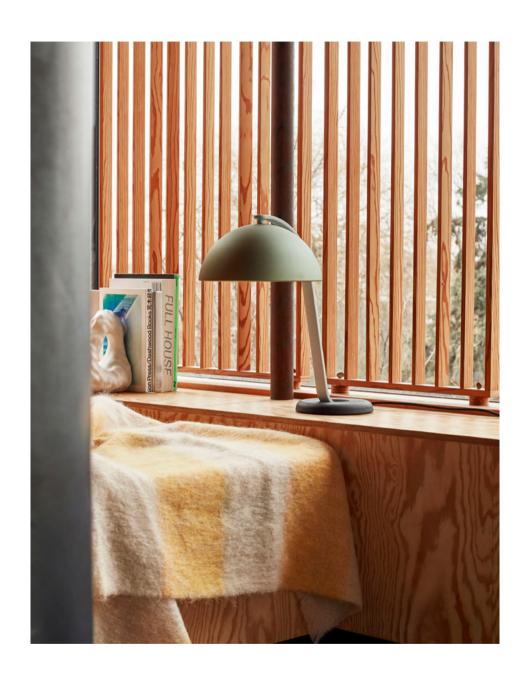
## **CLOCHE**

Design by Lars Beller Fjetland

Cloche is a table-top lamp that provides a directional light. Its black, powder-coated arm and off-set, cast-iron base create a visual imbalance, resembling the suspension of a traditional dining cloche.

Norwegian designer Lars Beller Fjetland established his own studio in 2011. He studied furniture and spatial design at the Bergen National Academy of the Arts, graduating in 2012. His approach to design is characterised by a fascination with nature, a desire to use disparate materials in combination, and a general sense of exploration. He particularly enjoys prototyping and the deep level investigation of material and form this allows. For HAY, he has also designed the Moment Candle Holder.







Cloche 110







The shade of 30 Degrees appears to be made from a continuous plane of wood grain without seam or interruption.

#### 30 DEGREES

Design by Johan Van Hengel

30 Degrees is a lightweight shade made of laminated oak veneer. The seamless surface is achieved by aligning the ends of semicircular veneer sheets at a 30-degree angle, so the inside cone and internal angle always maintain a 30-degree relationship. The layering of the conical veneer creates a solid shade that is opaque, characterized by its harmonious woodgrain pattern. Rich in tactility, the series express an organic yet elegant aesthetic. 30 Degrees comes with Cord Set.

Johan van Hengel is a Rotterdam-based product designer with a technical background in industrial design. Johan studied Industrial Product Design at The Hague University of Applied Sciences in the Netherlands. In 2013, Johan launched his own studio with a focus on furniture, lighting, and everyday objects. Johan's problem-solving nature and attention to function, materiality, and technique in his design has led to honours from the Elle Decoration Talent Award (2010) to the IF design award (2016).



30 Degrees, M





### SINKER

Design by HAY

This simple, elemental looking light is available as either a small or large pendant. The fabric cord comes with a moulded magnetic ceiling cap in a textured finish. The ABS convex diffuser emits a warm, even illumination.

117 Sinker L,

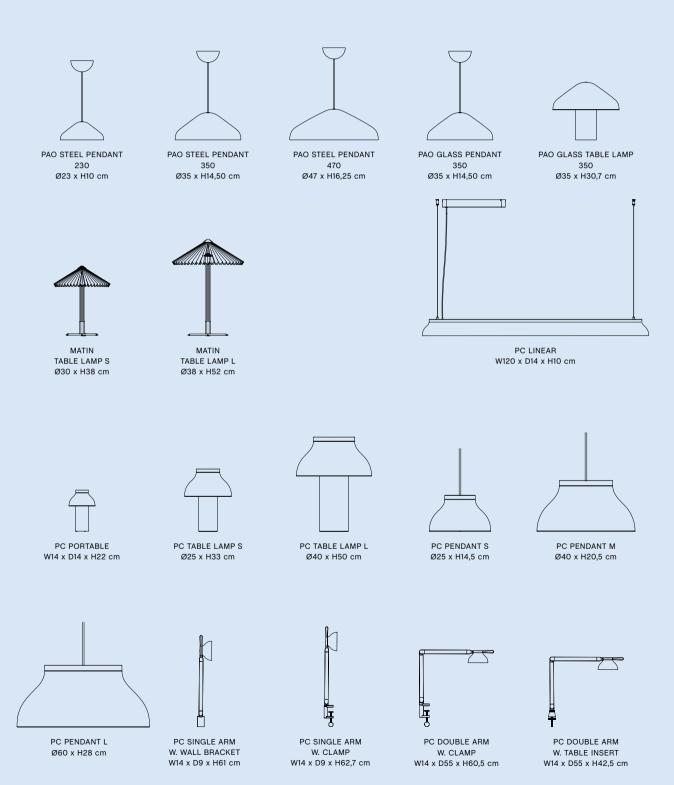


Sinker L 118



119 Sinker L

# LIGHTING DIMENSIONS





PC DOUBLE ARM W. WALL BRACKET W14 x D55 x H45 cm



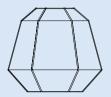
PC DOUBLE ARM W. TABLE BASE W14 x D55 x H42 cm



BONBON SHADE 320 W32 x D32 x H38 cm



BONBON SHADE 380 W50 x D50 x H46,6 cm



BONBON SHADE 500 W50 x D50 x H46,6 cm



NELSON BALL BUBBLE PENDANT S Ø32,5 x H30,5 cm



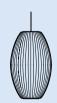
NELSON BALL BUBBLE PENDANT M Ø48,5 x H39,5 cm



NELSON BALL BUBBLE PENDANT L Ø68 X H59,5 CM



NELSON CIGAR BUBBLE PENDANT S Ø26,5 X H35,5 cm



NELSON CIGAR BUBBLE PENDANT M Ø33 x H53 cm



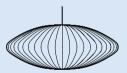
NELSON CIGAR BUBBLE PENDANT L Ø38 X 84 cm



NELSON SAUCER BUBBLE PENDANT S Ø44,5 x H18 cm



NELSON SAUCER BUBBLE PENDANT M Ø63,5 x H25,5 cm



NELSON SAUCER BUBBLE PENDANT L Ø89 x H35,5 cm



NELSON PEAR BUBBLE PENDANT S Ø33 X H32 CM



NELSON PEAR BUBBLE PENDANT M Ø43 x H48 cm



NELSON BALL CRISSCROSS BUBBLE PENDANT S Ø32,5 x H30,5 cm



NELSON BALL CRISSCROSS BUBBLE PENDANT M Ø48,5 x H39,5 cm



NELSON CIGAR CRISSCROSS BUBBLE PENDANT S Ø26,5 x H35,5 cm



NELSON CIGAR CRISSCROSS BUBBLE PENDANT M Ø33 x H53,5 cm

## LIGHTING DIMENSIONS



BUBBLE PENDANT S Ø44,5, X H19 cm



NELSON SAUCER CRISSCROSS NELSON SAUCER CRISSCROSS BUBBLE PENDANT M Ø63,5 x H24 cm



NELSON PEAR CRISSCROSS BUBBLE PENDANT S Ø33 x H32 cm



NELSON PEAR CRISSCROSS BUBBLE PENDANT M Ø43 x H48.5 cm



NELSON APPLE BUBBLE PENDANT M Ø53.5 x H37 cm



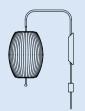
NELSON LANTERN BUBBLE PENDANT S Ø28 X H 26,5 cm



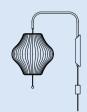
NELSON PROPELLER BUBBLE PENDANT M Ø52 x H38 cm



NELSON BALL WALL SCONCE CABLED S SHADE Ø30,35 x H30,5 cm TOTAL D53,5 cm



NELSON CIGAR WALL SCONCE CABLED S SHADE Ø26,5 x H35,5 cm TOTAL D50,5 cm



NELSON PEAR WALL SCONCE CABLED S SHADE Ø33x H32 cm TOTAL D53 cm



NELSON SAUCER WALL SCONCE CABLED S SHADE Ø44,5 x H18 cm TOTAL D59 cm



NELSON FIXTURE FOR TRIPLE BUBBLE LAMP



MARSELIS TABLE LAMP W10 x D20 x H38 cm



MARSELIS FLOOR LAMP W17,5 x D21,2 x H126 cm



FIFTY-FIFTY WALL W7,5 x D187 x H67 cm



FIFTY-FIFTY MINI W16,5 x D65 x H45 cm



FIFTY-FIFTY TABLE LAMP W18,5 x D90 x H60 cm



FLOOR LAMP W25 x D90 x H135 cm



ROPE TRICK W18 x D33 x H170 cm



TURN ON Ø10 x H19,5 cm



NOC CLAMP W10,2 x D14,1 x H22,5 cm



NOC WALL W11 x D22 x H14 cm



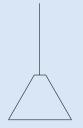
NOC WALL BUTTON W11,8 x D22 x H14 cm



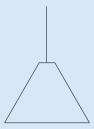
CLOCHE W26 x D46 x H43 cm



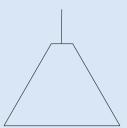
30 DEGREES PENDANT S WITH CORD SET Ø24 x H17 cm



30 DEGREES PENDANT M WITH CORD SET Ø33,5 x H25 cm



30 DEGREES PENDANT L WITH CORD SET Ø45 x H35 cm



30 DEGREES PENDANTXL WITH CORD SET Ø61,5 x H50 cm



SINKER PENDANT S Ø23 x H19 cm



SINKER PENDANT L Ø37,5 x H35 cm



CORD SET Ø10,5 x L400 cm



CORD SET TABLE Ø10 x L240 cm

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